

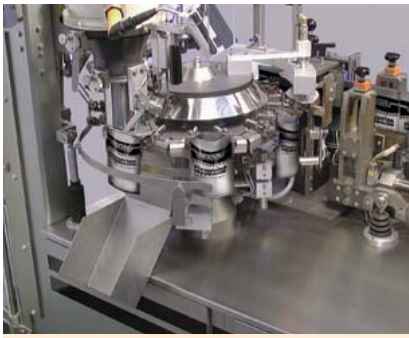
# Packaging of Cappuccino

Know-how reaching from sachet production to end packaging.

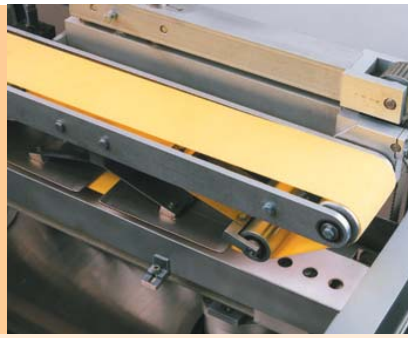


**By integrating the sachet filling and sealing machine into an entire synchronized line we are able to offer integral solutions for the packaging of bulk goods into sachets with subsequent end packing:**

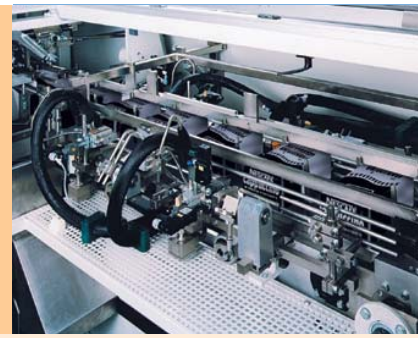
- Two sachet machines with auger-type fillers mounted manufacture sachets inline, fill them with Cappuccino powder and then close the bags with a top seal
- The circular levelers distribute the pack content uniformly in the sachet
- The ensuing checkweighers with trend control of the auger-type fillers acquire the weight of the individual sachets
- Via two duplex/4-fold cascade transfers grouping is performed and the synchronous transfer of the bags into the product chain
- The bag stacks go to the cartoning machine's insertion station via the product chain. There the bags are inserted into the erected carton
- After filling the cartons are closed and conducted further



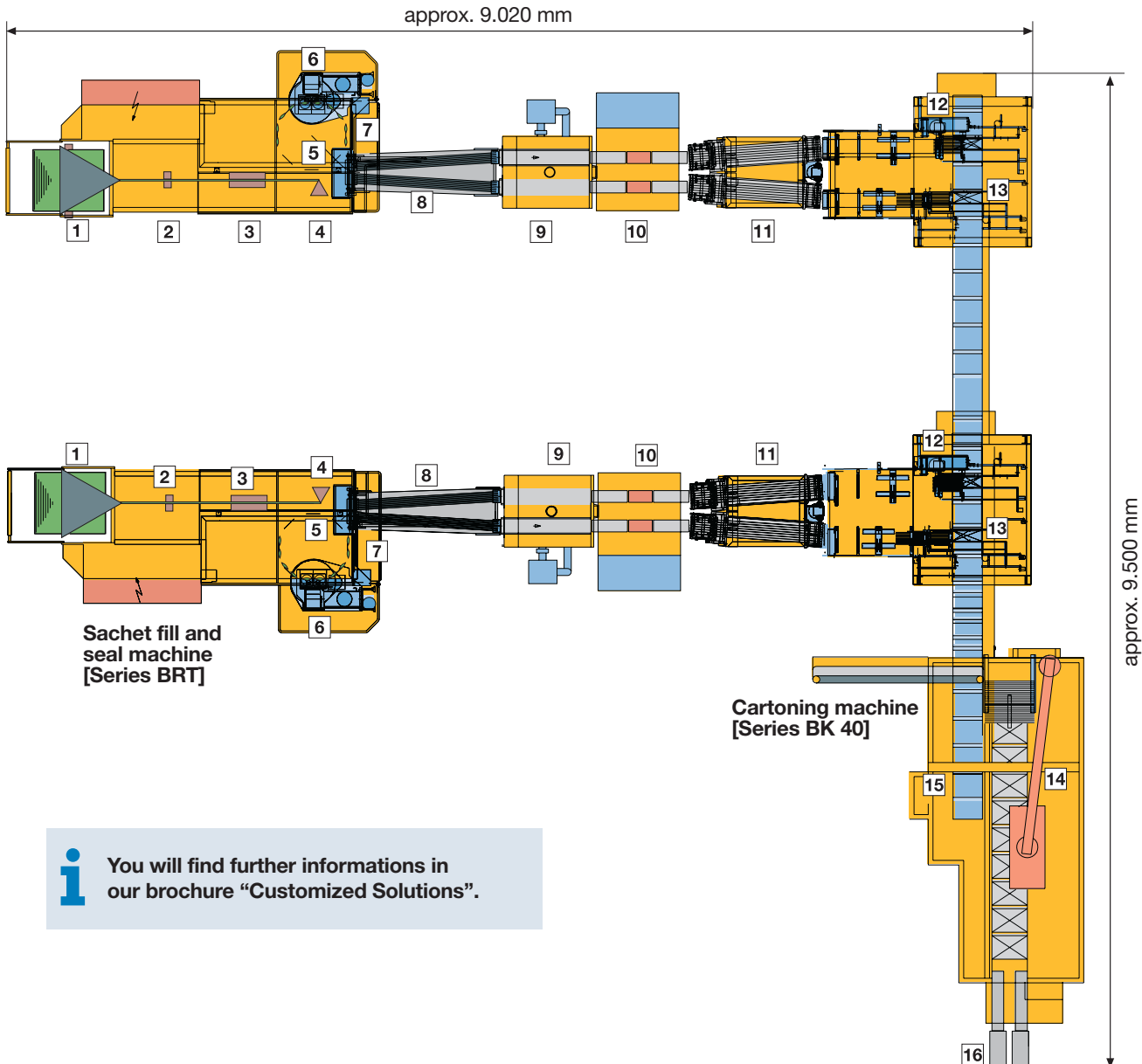
A thoroughly clean and clearly arranged machine concept



Product-conserving sachet flattening for inline operation (in this case a single-lane version)



Very high throughputs in the packaging of sachets into cartons



Sachet fill and seal machine [Series BRT]

Cartoning machine [Series BK 40]

**i** You will find further informations in our brochure "Customized Solutions".

**Technical data**

**Output:**  
**Sachet fill and seal machine**  
 Per machine in duplex mode / 200 sachets / minute  
**Cartoner type BK 40**  
 Cartoning of up to 80 cartons / minute

**Produktionsablauf**

- |                                     |   |
|-------------------------------------|---|
| 1 Packaging material unwind         | 10 Checkweigher   |
| 2 Vertical sealing                  | 11 Transfer   |
| 3 Horizontal sealing                | 12 grouping in the duplex/<br>4-fold cascade transfer       |
| 4 Cutting of the individual sachets | 13 Transfer into product chain                              |
| 5 Opening of the sachets            | 14 Removal and erection of the cartons                      |
| 6 Duplex auger-type filler          | 15 Insertion of the sachets into cartons and carton closure |
| 7 Top sealing                       | 16 Outfeed and weight control                               |
| 8 Outfeed on two tracks             |   |
| 9 Sachet equalizing                 |   |